



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3276-041

Job Sheet 170786



Part No: D3276-041

Job Qty: 3 ea

Part Name: Baffle Assembly LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 05-12-06 JLM IPP Rev:B Now on Waterjet 06-09-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Waterjet		pc 18/02/11
100	Waterjet	3 pcs	2/10/18	2/10/18	0.00	0.30	Waterjet1		pc 18/02/11
110	QC	3 pcs	2/10/18	2/10/18	0.00	0.00	QC2 Waterjet-1		pc 18/02/11
120	QC	3 pcs	2/10/18	2/10/18	0.00	0.00	QC8-2		EB
130	Small Fab	3 pcs	2/10/18	2/10/18	0.00	0.57	Small Fab-3		NTA
140	Brake NC	3 pcs	2/10/18	2/10/18	0.00	0.59	Brake NC 2		SS DAS
150	QC	3 pcs	2/10/18	2/10/18	0.00	0.00	QC5		38
160	HandFinish	3 pcs	2/10/18	2/10/18	0.00	0.21	HandFinish1		SA 18-05-29
170	Powdercoat	3 pcs	2/10/18	2/10/18	0.00	0.15	Powdercoat1		BE 18-5-29
180	QC	3 pcs	2/10/18	2/10/18	0.00	0.00	QC3		EB
190	Small Fab	3 pcs	2/12/18	2/12/18	0.00	0.57	Small Fab-3		EB
200	QC	3 pcs	2/12/18	2/12/18	0.00	0.00	QC5		EB
210	Packaging	3 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-1	ST493	AB 18-6-13
220	QC21-SA	3 Ea	2/12/18	2/12/18	0.00	0.00	QC21		DAS 18-06-14

Part Op 100 - 1-Cut as per Dwg D3276 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - 1-Deburr 2-Roll as per Dwg D3276

140 - Form as per Dwg D3276

150 - QC5- Inspect part completeness to step on W/O

160 - Chemical Conversion Coat per QSI005 4.1

170 - START TIME: 10:15 OVEN TEMPERATURE: 320° FINISH TIME: 10:45

180 - QC3- Inspect Part Finish

190 - Assemble as per Dwg D3276

200 - QC5- Inspect part completeness to step on W/O

210 - Identify as per dwg & Stock Location:

220 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	3.0615 sf (1.0205 ea)	90-Start up Operation	
D2464	Neoprene Seal (\$Per Foot)	6.7500 ft (2.25 ea)	190-Small Fab	F121946
D3276-3	Placard	3 Ea (1 ea)	190-Small Fab	5035991

DART
AEROSPACE
S041359

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Baffle Assembly LH

PART NO: D3276-041

Original Serial #: S041359

Revision:

Operation: Start up Operation 02/12/18

Change No:

Job No: 170786

Part Specifications

Specifications could not be found.

Plex 1/19/18 3:12 PM Dart.Gagnon.Michelle

